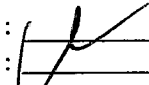
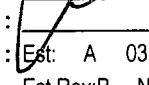


Date: Friday, 11/08/2006 10:39:37 AM
User: Linda Lacelle

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : FITTING
Job Number : 28145	
Estimate Number : 10869	
P.O. Number : NIA	Part Number : D32161
This Issue : 11/08/2006 S.O. No. : NIA	Drawing Number : D3216 REV A
Prsht Rev. : NC	Project Number : N/A
First Issue : NIA	Drawing Revision : A
Previous Run : 27758	Material : NIA
Type : SMALL /MED FAB	Due Date : 31/08/2006
Written By : 	Qty: 83 Um: Each
Checked & Approved By : 	
Comment : Est: A 03.10.28 New Issue KJ/RF Est Rev:B Now on Waterjet 06-07-03 JLM	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
---------	-----------------------	---------------

1.0	M304S11GA	304/316 .125 Sheet
-----	-----------	--------------------



Comment: Qty.: 0.0302 sf(s)/Unit Total : 2.4192 sf(s)
304/316 .125 Sheet
(M304S0125)
Batch: M101463

2.0	WATER JET	FLOW WATER JET
-----	-----------	----------------



Comment: FLOW WATER JET
1-Cut as per Dwg D3216
Dwg Rev: A
Prog Rev: A

2-Deburr if necessary

SAN 06:08:19

83

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
-----	-----	--



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

SAN 06:08:11

83

4.0	QC8	SECOND CHECK
-----	-----	--------------



Comment: SECOND CHECK

MS 06/08/11

83

5.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
-----	-------------	-------------------------------



Comment: SMALL & MEDIUM FAB RESOURCE 1
~~Substrate~~ Tumble until parts have a polished finish.

Tumble

ml 06/08/14

FF 06.08.15 83

Date: Friday, 11/08/2006 10:39:37 AM
User: Linda Lacelle

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: FITTING

Job Number: 28145

Part Number: D32161

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

Ja 08-16-08
counted 83

7.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: *ST416*

AL 06/08/16 83

8.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Inspection Level 21

Doc 06/08/17 83

Job Completion

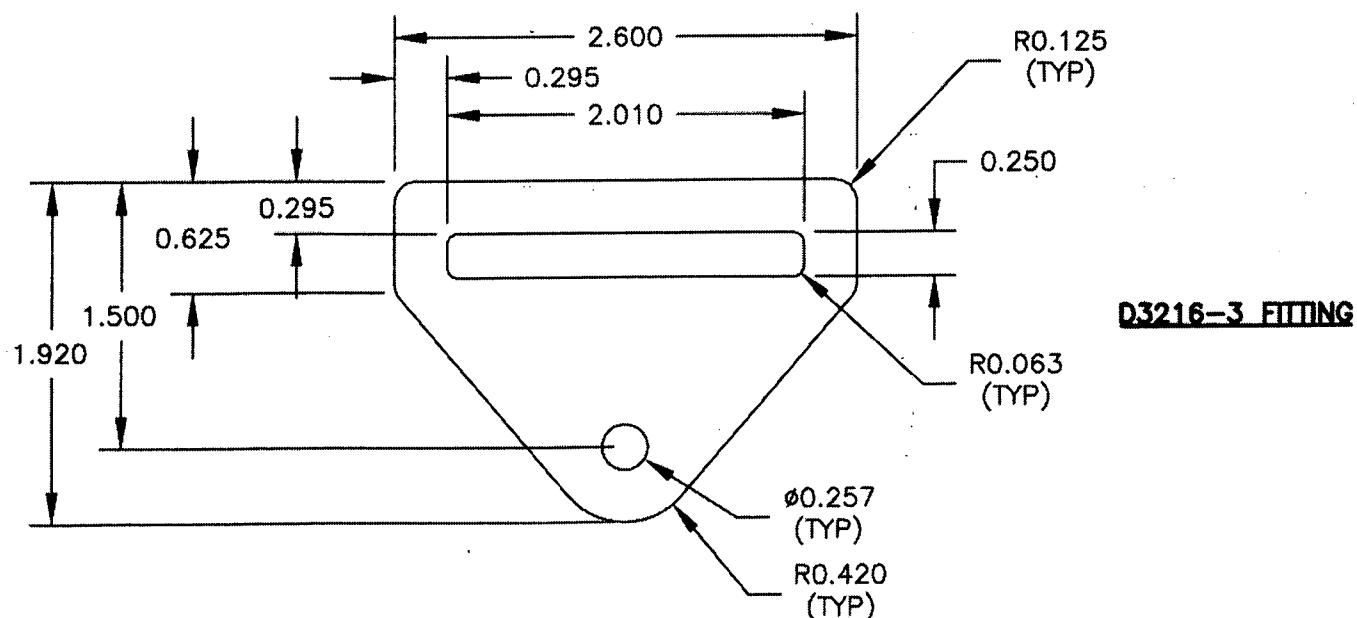
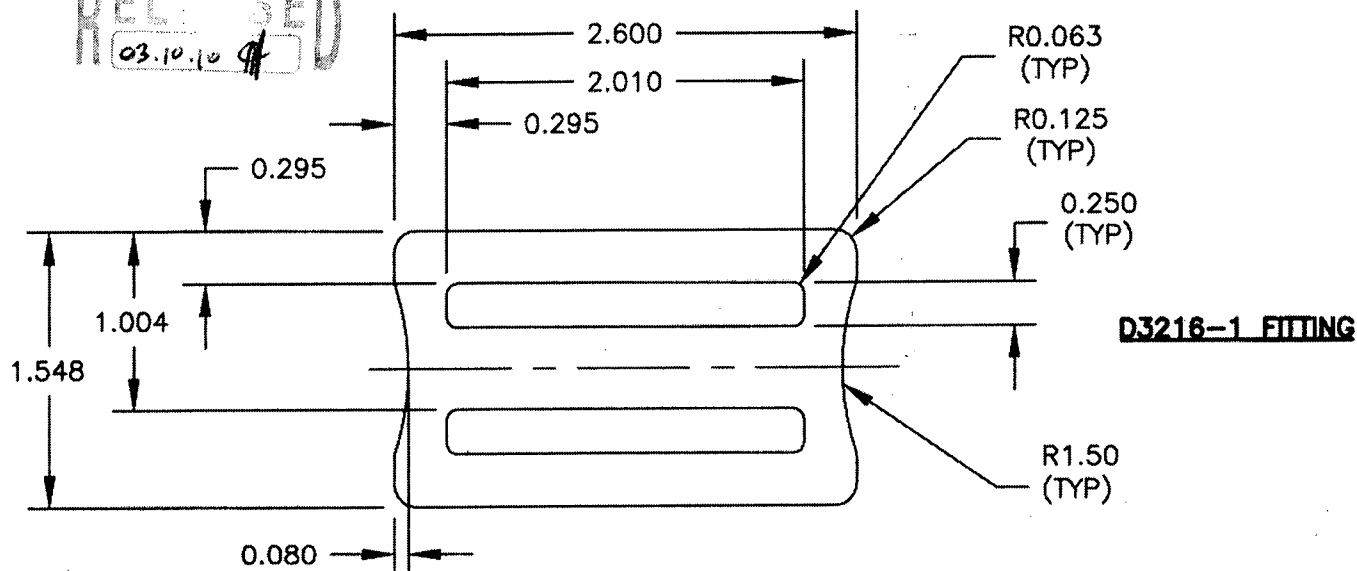


U 06-08-17



DESIGN	DRAWN BY	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED	APPROVED	DRAWING NO. D3216	REV. A SHEET 1 OF 1
DATE 03.09.26		TITLE FITTING	SCALE 1:1
A	03.09.26	NEW ISSUE	

RELEASED
03.10.10



D3216-1/-3 FITTING

- 1) MATERIAL: AISI 304/316 PLATE, 0.125 THICK (REF DART SPEC. M304S11GA)
- 2) FINISH: MOLECRO POLISH
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) BREAK ALL SHARP EDGES 0.005 TO 0.015

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DART AEROSPACE LTD		Work Order:	28145
Description:		Part Number:	D32161
Inspection Dwg:	Rev:	Page 1 of 1	

FIRST ARTICLE INSPECTION CHECKLIST

X	First Article	X	Prototype
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[illegible]

Measured by: <u>SAD</u>	Audited by: <u>MS</u>	Prototype Approval:
Date: <u>06/08/11</u>	Date: <u>06/08/11</u>	Date:

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/JLM	